

## PATENT ABSTRACTS OF JAPAN

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(71)Applicant : TOYOTA MOTOR CORP

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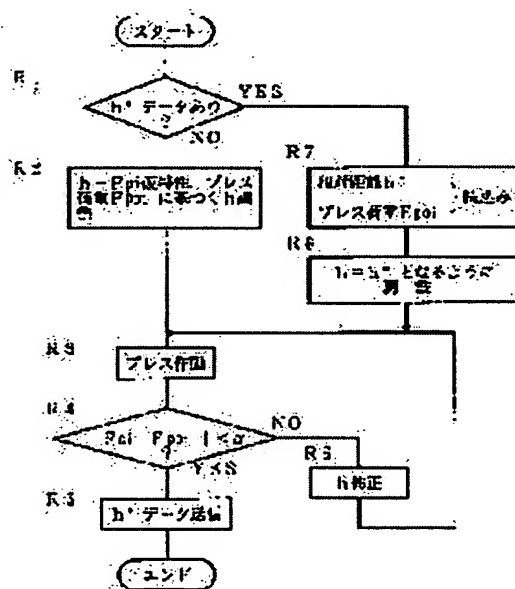
(72)Inventor : KIRII KAZUNARI

## (54) METHOD AND DEVICE FOR SETTING PRESS WORK CONDITION OF PRESS

## (57)Abstract:

PURPOSE: To immediately reproduce an appropriate press-work condition in the case of using the same die again by the same press.

CONSTITUTION: When setting a relative distance  $h$  corresponding to a die height in the case of the first die, the relative distance  $h$  is adjusted so that a prescribed press load  $F_{poi}$  is attained while performing a trial pressing at R2. After the adjustment, the relative distance  $h$  is stored at R5 as a relative distance  $h^*$  data. Next, in the case of using the die by the same press, an adjustment is made at R8 so that the relative distance  $h$  coincides with the  $h^*$  data.



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